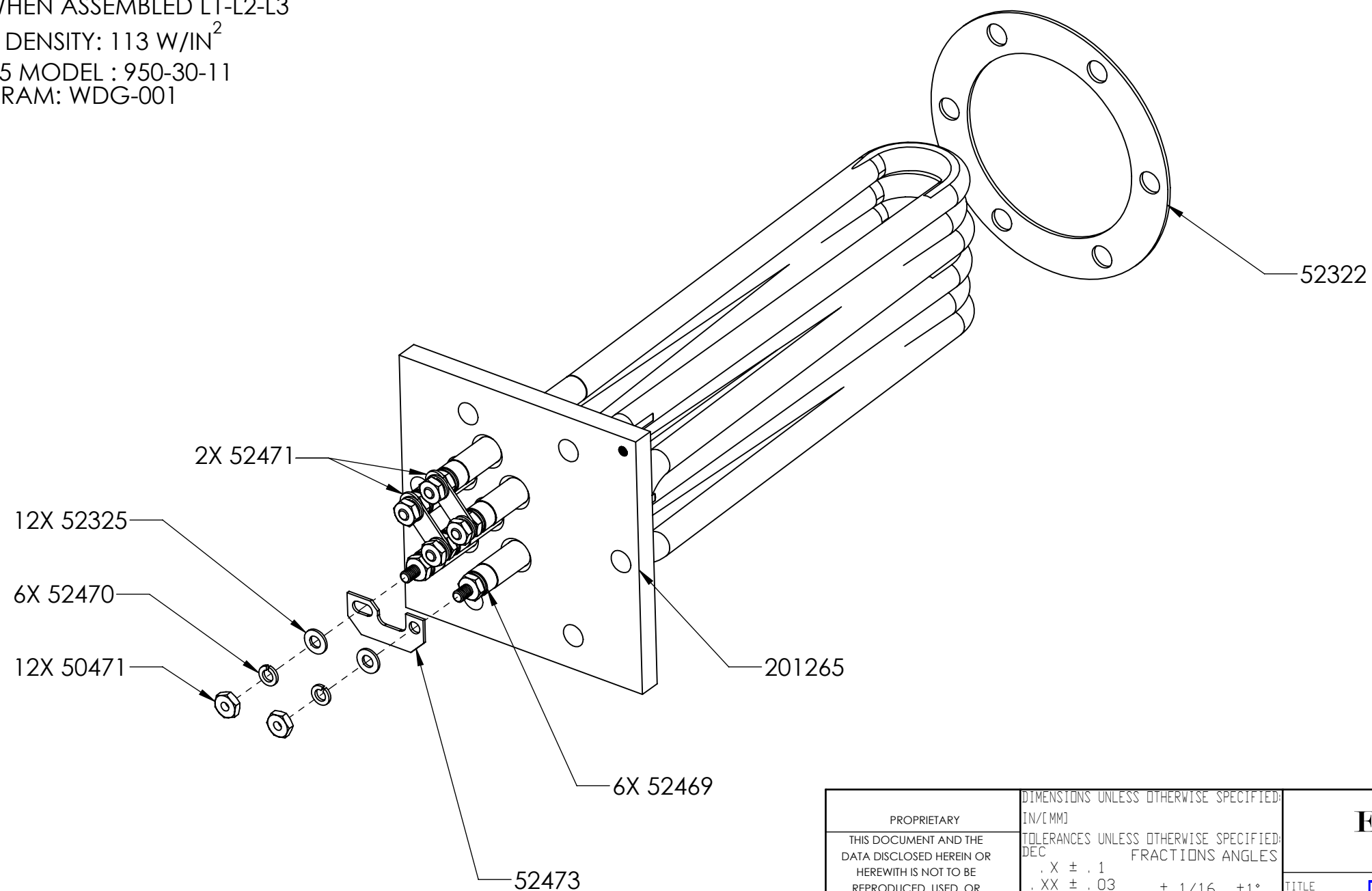
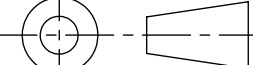


1

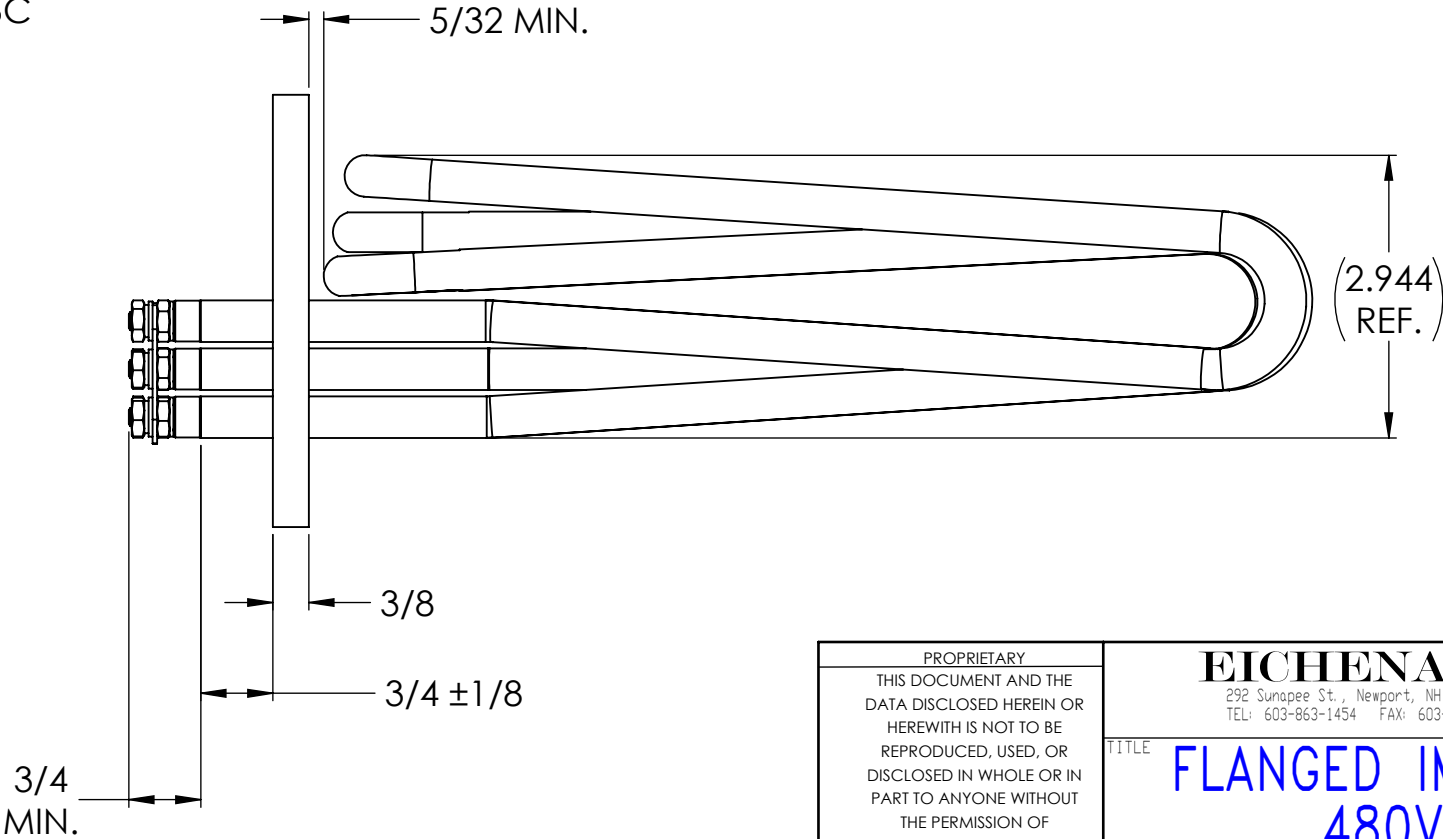
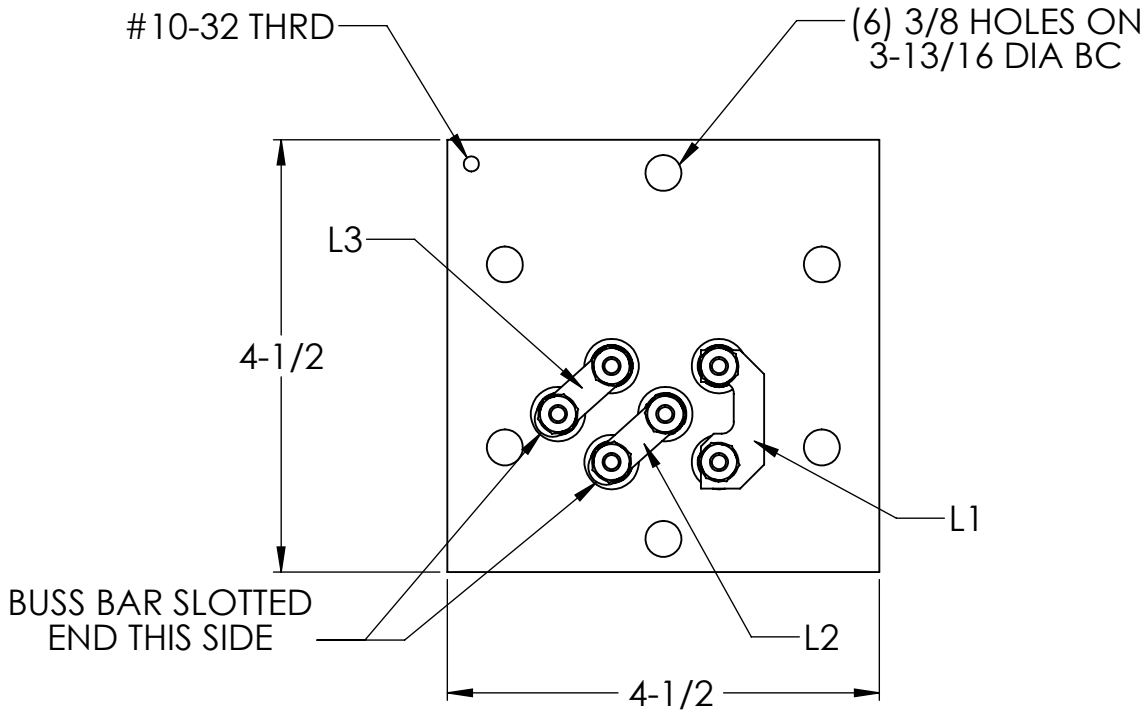
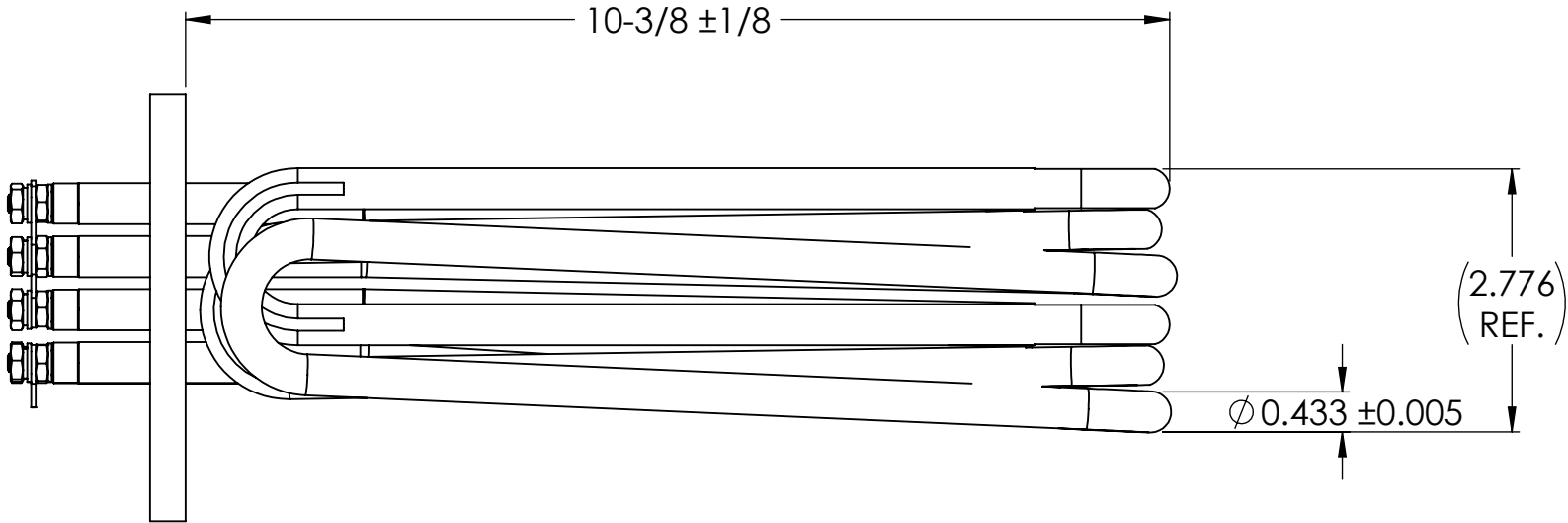
1. REMOVED.
2. FLANGE MATERIAL: STEEL
3. SHEATH MATERIAL: STAINLESS STEEL
4. TERMINAL PINS: 10-32 WITH NUTS AND WASHERS AS SHOWN. TOP NUTS TIGHTENED TO 25 IN-LBS TORQUE.
5. COLD RESISTANCE: $37.6\Omega +10\%/-5\%$ (35.9 - 41.1) PER TUBE
6. BUSS TO BUSS RESISTANCE: $25.1\Omega +10\%/-5\%$ (23.9 - 27.6) WHEN ASSEMBLED L1-L2-L3
7. SHEATH WATT DENSITY: 113 W/IN²
8. UL FILE: E76225 MODEL : 950-30-11
9. WIRING DIAGRAM: WDG-001

REVISIONS			
LTR/NO	DESCRIPTION	DATE	APPROVED
12	SEE ECN-032-20	20201023	MDH



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TOLERANCES UNLESS OTHERWISE SPECIFIED: DEC FRACTIONS ANGLES $.X \pm .1$ $.XX \pm .03$ $.XXX \pm .010$		$\pm 1/16$ $\pm 1^\circ$		TITLE FLANGED IMMERSION HEATER 480V 18KW 3PH			
APPROVALS REDRAWN M. HAHN		DATE 20200917		SIZE B		CAGE CODE:	
CHECKED				DWG. NO. 300402H		REV. 12	
THIRD ANGLE PROJECTION 				SCALE N/A		SHEET 1 OF 2	

REVISIONS			
LTR/NO	DESCRIPTION	DATE	APPROVED
	SEE SHEET 1		



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		FLANGED IMMERSION HEATER 480V 18KW 3PH	
THIRD ANGLE PROJECTION 		SIZE B	CAGE CODE: 300402H
SCALE N/A		DWG. NO. 300402H	REV. 12
SHEET 2 OF 2		SHEET 2 OF 2	